

POWERFLEX®

PART NUMBER

PFF19-1120

DESCRIPTION

FIESTA UPPER ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane A Bush

1 x Polyurethane B Bush

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

Note: It should not be necessary to remove the engine mount from the vehicle.

1. Clean any dirt and corrosion from the mount.
2. Fit larger polyurethane part A into the engine mount from the left hand side until it sits flush with the bracket, as shown in figure 2.
3. Insert the legs of the smaller polyurethane part B into the holes in A part bush until they pop through. It is easier to do this in the order shown in figure 3. The polyurethane part B should hold part A in place.
4. Tension all hardware to manufacturers recommended torque settings.



Figure 1 - showing all polyurethane inserts fitted inside the engine mount

1.



Figure 2 - exploded view showing how part A fits inside the engine mount

2.



Figure 3 - showing which side to fit first, number 1 and then number 2.