

# POWERFLEX®

## PART NUMBER

# PFF66-208

## DESCRIPTION

## FRONT SUBFRAME MOUNTING BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

6 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
6 x Mild Steel Washers      6 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Support the subframe, loosen one side of the subframe then remove the mounting bolts from the other side. Allow the subframe to lower on that side to allow access to the bush.
2. Remove the original mounting bush, keeping the original bolt and washer to reuse.
3. The new Powerflex polyurethane bush fits into the subframe from the top side. Place the tapered end down into the hole and push the bush into the subframe.  
*Tip: apply some washing up liquid to the outside of the bush, tilt the bush so it is at a slight angle with part of the lip is already in the hole to help it pop in. If fitting the bushes with the subframe still on the car, carefully lower the car, using the weigh of the car it will push the bush into the supported subframe.*
4. Using the supplied grease apply to the bore of the bush and push the sleeve in.
5. The new washer fits between the top face of the bush and the chassis, use the original bolt and washer when refitting. See fig 1.
6. Tension all hardware to manufacturers recommended torque settings.

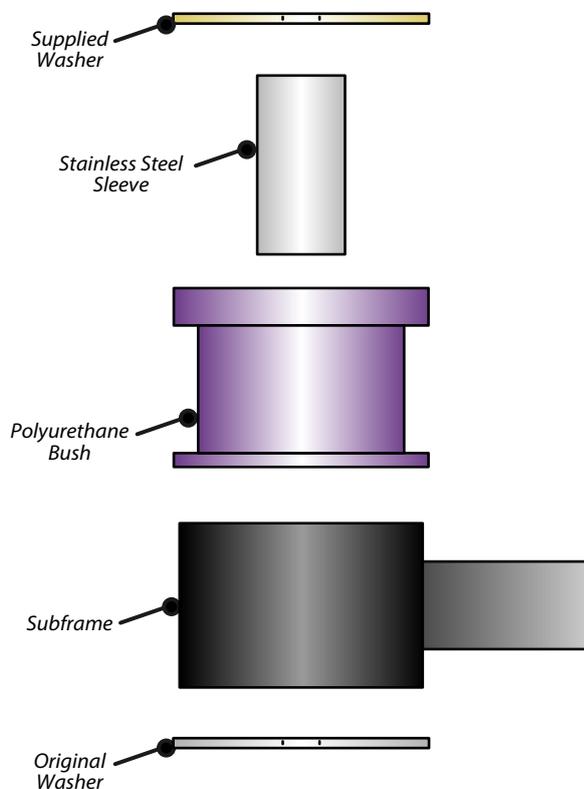


Figure 1