



PART NUMBER

PFR32-111

DESCRIPTION

REAR RADIUS ARM FRONT BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane A bushes
- 2 x Polyurethane B bushes
- 2 x Stainless steel sleeves
- 2 x Steel mounting brackets
- 2 x **POWERFLEX** washers
- 2 x M20 steel washers
- 2 x M20 Nylock nuts
- 1 x PTFE / Silicone Assembly Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original bush from the car.
2. Fit the steel mounting bracket to each side of the car with the notch in the bore of the bracket facing upwards.
3. Fit the B part polyurethane bush into the mounting bracket from the rear of the car. Fit the A part polyurethane bush onto the front side of the mounting bracket, apply some of the supplied PTFE / Silicone grease to the bore and mounting faces of each bush and insert the stainless steel sleeve into the bush.
4. Fit the **POWERFLEX** washer onto the pin end of the arm with the text and chamfered edge facing towards the rear of the car, towards the arm.
5. Fit the arm into the bush and fit the remaining washers onto the front of the bush and tighten all hardware to manufacturers recommended torque settings.

