

# POWERFLEX®

## PART NUMBER

# PFR42-616

## DESCRIPTION

## REAR TRAILING ARM FRONT BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Undo the rear trailing arm from the vehicle and separate the bracket from the rear trailing arm. Retain the bracket for future use.

2. Remove the original rubber bush from the bore of the rear trailing arm and clean any dirt and corrosion from the bore of the arm and file off any sharp edges.

3. Push in polyurethane part A from the inside of the car into the bore of the arm, as shown in Figure 1.

4. Push in polyurethane part B from the outside of the car into the bore of the arm (Figure 1).

5. Apply some of the supplied grease into the bore of the polyurethane bush and press in the stainless steel sleeve into the bush so it sits flush.

6. Refit the bracket onto the rear trailing arm and refit the rear trailing arm to the vehicle. Tension all hardware to manufacturers recommended torque settings.

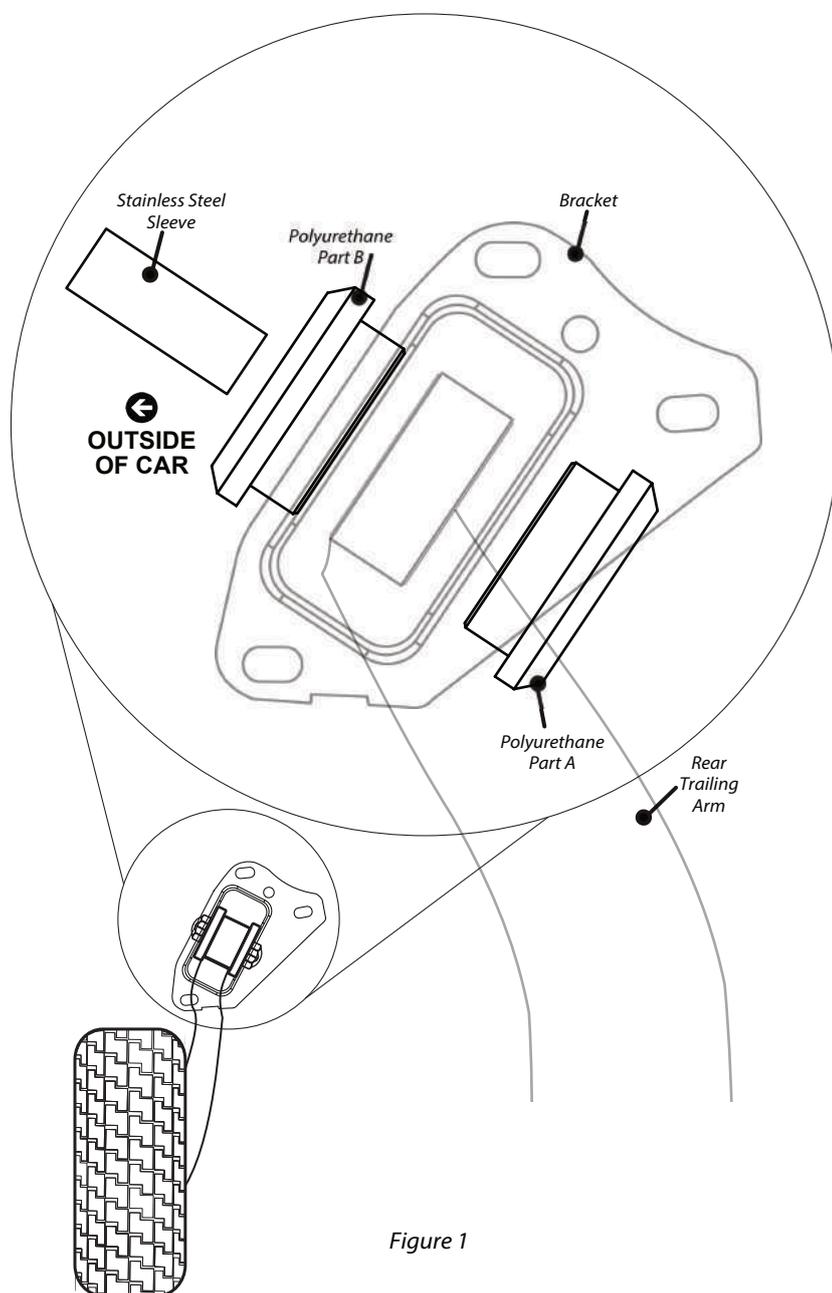


Figure 1