



PART NUMBER

**PFR44-630**

DESCRIPTION

**Rear Motor Mount Front Bush Inc. Bracket**

INSTALLATION GUIDE

**Contents (parts per pack):**

- |                            |                          |
|----------------------------|--------------------------|
| 1 x Polyurethane Bush      | 1 x Aluminium Bracket    |
| 1 x Stainless Steel Sleeve | 1 x PTFE/Silicone Grease |

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Jack the vehicle up using a workshop lift.
2. Use a vertical transmission jack to support the weight of the rear EV motor.
3. Remove the 17mm bolts holding the front motor mounting bracket in place.
4. With the new Powerflex mount in hand, apply some of the supplied grease to the bore and end faces of the bush and press in the stainless-steel sleeve.
5. Re-fit the new mount to the motor, using the original 17mm bolts.
6. Using the jack, align the bracket with the corresponding fixing point on the subframe, as shown in Fig. 1.
7. Re-fit the bolt and the rear diff support weight as shown in Fig. 2.
8. Tension all hardware to the manufacturers recommended torque settings.



Figure 1



PFR44-630 Fitted

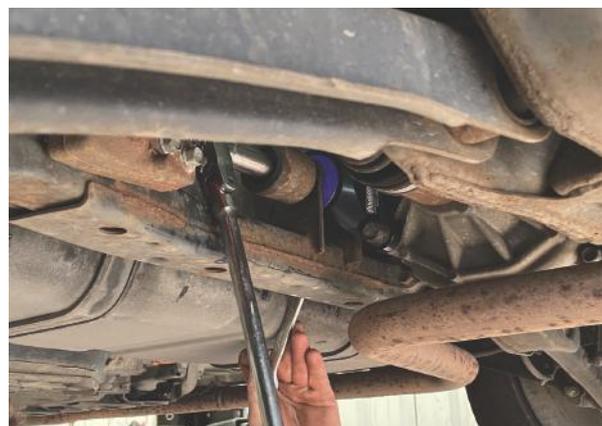


Figure 2