

# POWERFLEX®

## PART NUMBER

# PFR68-131

## DESCRIPTION

## REAR LINKAGE ARM INNER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x PFR68-131 Bushes            1 x PTFE/Silicone Grease  
2 x Stainless Steel Sleeves       2 x Zinc Plated Mild Steel Steel Outer Shells  
1 x Fitting Tool

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:



1. using a press or workshop vice, remove the original bush from the arm. the Fitting tool is inserted in the void of the arm to support the arm during this process.



2. Clean away any dirt and corrosion from the vacant hole, remembering to file away and sharp edges from the vacant hole using a rounded file.



3. Using a press or workshop vice, insert the Outer Shell into the void until it sits flush. Use the Fitting Tool to support the arm as the shell is being inserted.



4. Insert a PFR68-131 Bush into each end of the outer shell and push them into the shell until they both sit flush into the bore.



5. Apply some of the supplied grease to the bores of the fitted Polyurethane Bushes and insert the Sleeve into the bore, until it sits flush within the bore.

**6. Refit the arm to the rest of the assembly, remembering to tension to the manufacturers recommended torque settings.**

