

POWERFLEX®

PART NUMBER

PFR73-306

DESCRIPTION

REAR BEAM MOUNT BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- | | |
|-----------------------------------|-----------------------------|
| 2 x Polyurethane bushes | 1 x PTFE / Silicone Grease |
| 2 x Nylon Washers | 2 x Stainless Steel Sleeves |
| 2 x Zinc Plated Mild Steel Washer | |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with a workshop manual.

It is recommended that:

- All work is to be carried out by a licensed technician.
- All safety precautions are adhered to.
- Wheel alignment is to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original rubber bush from the rear beam.
2. Clean any dirt or corrosion from the bore of the beam and file off any sharp edges with a rounded file.
3. Place the zinc-plated washer over the polyurethane bush, so that it sits against the inside face of the top hat section, as shown in Figure 1.
4. Insert the polyurethane bush into the beam, with the flanged end of the bush on the inside of the beam, as shown in Figure 2, pressing the washer up against the beam tube.
5. Apply some of the supplied grease to the end face and bore of the bush and press in the stainless steel sleeve until flush with the narrower end.
6. Refit the beam to the car, placing the nylon washer over the protruding end of the sleeve on the large flange face of the bush.
7. Tension all hardware to the manufacturer's recommended torque settings.

