

# PFR85-1311

**DESCRIPTION** 

### VW T5 REAR ARM INNER BUSH

#### **INSTALLATION GUIDE**

# Contents (parts per pack):

4 x Polyurethane Bushes

(85-1311A Left & Right) (85-1311B Left & Right)

2 x Stainless Steel Sleeves

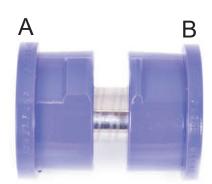
1 x PTFE/Silicone Grease

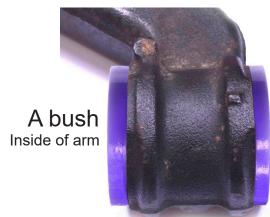
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work. All fasteners must be tensioned to manufacturer's torque settings.

# **Fitting Instructions:**

- 1. Lower the Rear Trailing Arm from its chassis mounting points.
- 2. Remove the original rubber bush from the arm including its outer shell. This can be done by cutting and pushing the bush out or by using a specific puller.
- 3. Clean away any dirt and corrosion from the bore of the wishbone, using a rounded file to remove any sharp edges to prevent damaging the new bush.
- 4. Push the thicker A bush in from the outside of the arm and the thinner B bush in from the inside of the arm, making sure you align the location tabs on the bush with the void on the inside of the arm.
  - Note: The Left-hand A and B bushes should be fitted to the left side of the car as a set and the Right-hand A and B bushes should be fitted to the right side of the car.
- 5. With each bush aligned correctly, apply some of the supplied grease to the bore of the bush and push in the sleeve until flush.
- 6. Refit the trailing arm to the vehicle and tension all hardware to the manufacturers recommended torque settings.





B bush Outside of arm